

PROJECT TITLE : SPECIFICATIONS/PROCESS ASSURANCE

Period Covered : 1. - 27.10.1980  
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Report Approved By: J.B. Boder

0. SPECIFICATIONS - OVERALL

0.1 PME Approved Suppliers

A discussion with collaborators of PME Leaf, Product Coordination, Operations, Purchasing, and Quality Assur. will take place in Lausanne beginning November, to inform on procedures installed in the different departments and the general policy regarding the approval of suppliers of ingredients and cigarette/filter supply materials, on PME level.

1. SPECIFICATIONS PER PRODUCTION CENTER

1.1 FTR Fabriques de Tabac Réunies SA Neuchâtel

- A new processing specification 21 ET-FC for expanded tobacco has been established.
- The special blend Checker Menthol has been cancelled and blend PM 008 PMK will be used for the cigarette Checker Menthol CRM 01 in the future.
- The RTD of the filter Merit 34.2900 has been increased from 410 to 420 mm WG, upon request of PME.
- For Checker Filter CRF 001 and Marlboro Menthol MFM 004, the blanks with the Swedish averages of 1980 are used.
- The following product versions have been abandoned:  
Sweden:   MLB 037 HL 20s King Size  
             MLF 037 HL 10s Long Size  
             BSB 002 HL 20s Long Size  
Norway:    MLF 036 HL 10s Long Size
- MLF 029 HL pack 20s, Long Size, continues to be manufactured for Sweden. MLA 036, HL 10s pack, King Size, as well as MET 036, HL 10s pack, are newly manufactured in FTR for the Norwegian market.
- The DPM value printed on the pack of BRD Brunette Double Filtre, has been decreased from 15 to 14 mg.

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1.2 Intertaba S.p.A. Zola Predosa

- New filter making specs were prepared for a filter for project Queen, for filter "Gizeh 90" to be sold to Germany, as well as for felt pens.
- The RTD of the filter Merit 34.2900 has been increased from 410 to 420 mm WG, upon request of PME.

1.3 PMH Ph. Morris Holland, Eindhoven/Bergen op Zoom

- A new product version, MLK 068 Marlboro Kins Size in 20s soft pack, has been brought onto the market in Great Britain.
- Project specs have been established for "Los Angeles"
- A new product, MLG 090 Marlboro 100s red, soft pack, has been launched in Holland.

1.4 PMG Ph. Morris Germany, Munich/Berlin

- All filter making specs have been updated.
- The width of the tipping paper of 3 cigarettes with a 21 mm filter, BSL 01, MLK 30, and MLN 01, has been increased from 48 to 50 mm.
- The specified dilution for the Italian Marlboros, MLF 10 and MLK 30, has been increased to 12 resp. 14 %.
- The K-value of the German Marlboro, printed on the pack, has again been increased from 12 to 13 mg.

1.5 Weltab SA Bruxelles

- The filter diameters have been adapted to the new PME standard. - Several other specs have been updated.
- Two other brands, PMR Ph. Morris Regular Size soft pack and REC Record, have been transferred to Jubilé and the corresponding specs are available.

1.6 PM UK Ph. Morris London

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1.7 PMN Ph. Morris Nigeria

- The complete specs file has been discussed with Mr D.G. Jemmet beginning October. Mr Jemmet will have the specs typed until beginning November.

1.8 Licensees

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2. MATERIAL SPECIFICATIONS

2.1. Submissions to suppliers

PTP/076	Blancopor Z 4/120	Supplier : Benkert
PTP/080	Korkopor Z 3/ 60	" "

2.2. Approvals by suppliers

PCF/022	Cellulose film 330 MS 501	"	Rhone Poulenc
PCF/001	" " 335 MS 111	"	British Cellophane
PFM/023	Tow, white, 2,5/75'000 Y	"	Deutsche Rhodiacetate

2.3. "Usage of Materials" book

The first edition of section Glues (GS) has been established.

Section Pack (HL = Hinge Lid labels, LA = Labels soft,  
IF = Internal foil, CB = Cardboards/ Inner frame, etc.  
ST = Stickers, CF = Cellulose films, PT = Packet tear tape)  
has been updated.

3. PME STANDARD RECIPES

3.1 Recipe "Burley Casing E" is new.

3.2 Recipes CM-PC and MEN-AC have been withdrawn.

4. SPECIFICATIONS ON EDP

No progress.

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5. P R O C E S S      A S S U R A N C E

No report, due to absence of more than three weeks.

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